

# Silicone Tape 64R



## **Product Highlights**

- High Level Flame Protection during exposure to +1000C for 10 minutes
- Dielectric protection >4.5kV DC Post Flame Exposure of +1000°C for 10 minutes
- Self-amalgamating
- Compatible with FyreJacket® product line
- Easy to Install
- Zero halogen
- Shelf Life: two years after date of manufacture

### **Product Highlights**

- Accessory to FyreJacket® to seal ends of sleeve installed on
  - Flexible Busbars
  - Rigid Busbars
  - High voltage cables
- Connect multiple pieces of FyreJacket®



Our manufacturing sites are certified ISO 9001, IATF 16949, or AS/EN 9100, ISO 14001 and ISO 45001 (Selected Sites)



Systems Protection offers Silicone Tape 64R, an orange (RAL 2003 reference) tape with a fiberglass base coated with a self-amalgamating silicone elastomer.

After several hours at ambient temperature, the surface of this tape sticks together when light pressure is added.

This tape is used for sealing, connecting and finishing the cut ends of sleeves in critical applications within battery packs.

Silicone Tape 64R is compatible with FyreJacket® products to provide thermal runaway protection to critical Electrical Systems within battery pack.



Silicone Tape 64R combined with FyreJacket® 1650 on a busbar.

# Performance Data – Silicone Tape 64R

| Property                                 | Test Method             | Result                            |  |
|--|-------------------------|-----------------------------------|--|
| Thermal Runaway                          | SP Internal Test Method | Resists 10min x 1000°C flame      |  |
| Elongation at break                      |                         | 15%                               |  |
| Flammability                             | UL 94                   | V0 Rating                         |  |
| Dielectric Strength POST Thermal Runaway | SP Internal Test Method | > 4.5kV DC                        |  |
| Fluids Resistance                        | SAE J2192               | Pass                              |  |
| Working Temperature                      |                         | -60°C to +260°C (-76°F to +500°F) |  |

All numeric performance data shows average or typical values. Please consult your sales representative for product drawings, test reports and OEM approvals.

#### **Product Specifications**

| Commercial<br>Part Number | Thickness<br>mm (in) | Width<br>mm (in) | Color  | Includes<br>Glass Tape<br>Substrate | Standard<br>Packaging<br>m (ft) | Rolls per<br>Box |
|---------------------------|----------------------|------------------|--------|-------------------------------------|---------------------------------|------------------|
| Silicone Tape 64R         | 0.5 (0.020")         | 19 (0.75")       | Orange | Yes                                 | 15 (50′)                        | 15               |

#### **Recommendation Time for Amalgamate**

| Temperature (°C) | 250 | 200 | 150 | 127 | 120 |
|------------------|-----|-----|-----|-----|-----|
| Time in Minutes  | 15  | 20  | 35  | 80  | 120 |

#### **Availability**

Product may be available in customized geometries other than depicted above.

Please contact your sales representative for availability.

#### **Storage**

Tapes should be stored in original boxes, in a cool, dark location, not in close proximity to steam pipes, radiators or other sources of heat, at a temperature no greater than 37°C (98°F).



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