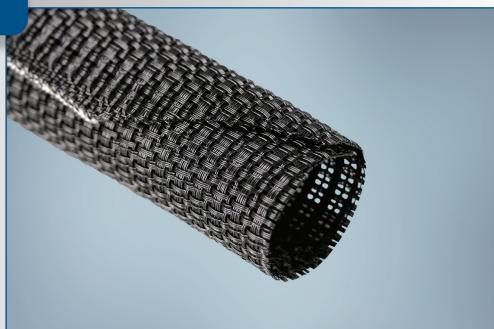


# **ROUNDIT® PPS**



### **Product Highlights**

- Operating temperature from -60°C to +175°C (-76°F to +347°F)
- ABS 1552
- C20979
- F.A.R. Part 25
- Excellent cut-through and abrasion resistance
- Self-wrapping design
- Halogen-free
- Ideal for reworking components and breakouts
- Lightweight construction
- Aesthetic solution
- Does not trap heat or humidity



**ROUNDIT® PPS** is a self-wrapping sleeve manufactured from polyphenylene sulfide (PPS) monofilaments. This product offers excellent off-gasing properties and does not absorb or trap moisture making it ideal for use in space applications. The design allows for quick and easy installation and removal for the assembly, maintenance and inspection of wire harnesses a nd cable assemblies.

ROUNDIT PPS is available in sizes from 1/4" to 1-1/2" (5 mm to 38 mm) to cover a wide range of cable and wire diameters.



Our manufacturing sites are certified ISO 9001, IATF 16949, or AS/EN 9100, ISO 14001 and ISO 45001 (Selected Sites)



As an added benefit, the patented ROUNDIT® Tool will help improve installation time and is designed to install ROUNDIT® products on cable and wire configurations.

# **Performance Data – ROUNDIT® PPS**

Property	Test Method	Result	
PHYSICAL			
Operating temperature range	EN 6053-302	-60°C to +175°C (-76°F to +347°F)	
Low Temperature Flexibility	MIL-DTL-23053E	-70°C	
Flammability/smoke density/toxicity	ABD 031 & FAR 25 § 853	Conforms – no halogen content	
MECHANICAL			
Abrasion resistance	EN 6059 Part 403	Pass	
Dynamic cut-through	EN 6059 Part 405	Pass	
Vibrations	DO 160B	No cable abrasion	
Hard Vacuum	ASTM E-595	Meets industry limits	
TML		1.0% max	
CVCM		0.1% max	
CHEMICAL			
Fluid Resistance	MIL-DTL-23053E		
Jet Fuel JP-4 (Otan F44)		Good resistance	
Hydraulic Fluid (Skydrol 500 B4)	Good resistance		
Mineral Oil (MIL-L-7870A)	Good resistance		
Synthetic Oil (MIL-L-23699)	Good resistance		
Cleaning Fluids (MIL-L-87936)	Good resistance		
De-icing Fluid (MIL-A-8243)		Good resistance	
5% NaCl Solution		Good resistance	
Mold Growth	EN 6049 Part 306	Pass	

All numeric performance data shows average or typical values. Please consult your sales representative for product drawings, test reports and OEM approvals.

#### **Product Specifications**

Commercial Part Number	Recommended Application Range mm (in)		Max Weight	Standard Packaging
	Min Ø	Max Ø	g/m (lbs/ft)	m (ft)
ROUNDIT PPS 5-0/9	1 (1/32")	5 (3/16")	13.0 (0.009)	150 (492)
ROUNDIT PPS 8-0/9	5 (3/16")	8 (5/16")	17.0 (0.011)	100 (328)
ROUNDIT PPS 13-0/9	8 (5/16")	13 (1/2")	25.0 (0.017)	50 (164)
ROUNDIT PPS 19-0/9	13 (1/2")	19 (3/4")	40.0 (0.027)	25 (82)
ROUNDIT PPS 25-0/9	19 (3/4")	25 (1")	49.0 (0.033)	25 (82)
ROUNDIT PPS 32-0/9	25 (1")	32 (1-1/4")	68.0 (0.046)	25 (82)
ROUNDIT PPS 38-0/9	32 (1-1/4")	38 (1-1/2")	85.0 (0.057)	25 (82)

#### **Part Numbering System**

Example	Product Name	Size	Color	Quantity
	ROUNDIT PPS	5	0/9 (black with white tracer)	150m



